

HIGH PERFORMANCE ACTION



VU VIDEO



HVSP VIDEO



HVPO VIDEO



**ATMA
GRUP**



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VALIDITY: 10.3.2025 - 31.5.2025

VU Series

HSSP Coating

The evolution
of high performance tapping

HV Series

HSSE OX

Excellent chip ejection

ISO MATERIALS			Vc (m/min)	
			VU	HV
P1	Free cutting steel and structural steel	< 500 N/mm ²	10~30	3~12
P2	Carbon steel and low alloy steel	500 ÷ 700 N/mm ²	10~30	3~12
P3	Medium alloy steel and heat treated steel	600 ÷ 800 N/mm ²	10~30	3~12
P4	High alloy steel	800 ÷ 1000 N/mm ²	10~25	3~12
P7	Ferritic - Martensitic stainless steel		5~15	~5
M1	Austenitic stainless steel (good machinability)		5~15	~5
N	Non ferrous materials		10~40	

High performance action

VUSP			HVSP		VUPO		HVPO	
HSS-P COATING			HSS-E OX		HSS-P COATING		HSS-E OX	
								
								
TCTR (tolerance) ISO2X(6HX)			ISO2X(6HX)		ISO2X(6HX)		ISO2X(6HX)	
THCHT (chamfer) C(2.5P)			C(2.5P)		B(5P)		B(5P)	
M	EDP.	€ net	EDP.	€ net	EDP.	€ net	EDP.	€ net
M3X0.5	3101101035	19,81 €	SD3.0GYEEXJ	11,26 €	3102101035	19,21 €	3113101035	10,34 €
M4X0.7	3101101042	20,66 €	SD4.0IYEEXJ	11,26 €	3102101042	20,02 €	3113101042	10,34 €
M5X0.8	3101101049	20,79 €	SD5.0KYEEXJ	11,59 €	3102101049	20,16 €	3113101049	10,69 €
M6X1	3101101055	20,79 €	SD6.0MYEEXJ	11,59 €	3102101055	20,16 €	3113101055	10,78 €
M8X1.25	3101101064	21,27 €	SD8.0NYEEXJ	14,46 €	3102101064	20,82 €	3113101064	14,26 €
M10X1.5	3101101078	27,85 €	SD10.0QYEEXJ	17,27 €	3102101078	27,25 €	3113101078	17,09 €
M12X1.75	3101101088	36,30 €	SG012PSEEXJ	21,50 €	3102101088	35,51 €	3113101088	20,27 €
M14X2	3101101100	43,82 €	SG014QSEEXJ	29,21 €	3102101100	43,82 €	3113101100	25,30 €
M16X2	3101101114	61,32 €	SG016QSEEXJ	36,01 €	3102101114	61,32 €	3113101114	33,80 €
M18X2.5	3101101128	76,63 €	SG018RTEEXJ	47,03 €	3102101128	76,63 €	3113101128	44,33 €
M20X2.5	3101101141	104,22 €	SG020RTEEXJ	58,02 €	3102101141	104,22 €	3113101141	57,95 €
M22X2.5	3101101156	125,41 €	SG022RTEEXJ	74,17 €	3102101156	125,41 €	3113101156	70,40 €
M24X3	3101101167	156,76 €	SG024STEEXJ	92,82 €	3102101167	156,76 €	3113101167	88,09 €
M27X3			SG027STEEXJ	134,23 €			3113101186	127,40 €
M30X3.5			SG030TBEEEXJ	146,01 €			3113101199	138,58 €
M33X3.5			SG033TBEEEXJ	185,69 €			3113101211	218,76 €
M36X4			SG036UBEEEXJ	211,96 €			3113101225	201,17 €
MF	EDP.	€ net	EDP.	€ net	EDP.	€ net	EDP.	€ net
M3X0.35	3101101036	27,13 €	SD3.0DREEXJ	16,53 €	3102101036	27,13 €	3113101036	16,08 €
M4X0.5	3101101043	25,25 €	SD4.0GSEEXJ	14,17 €	3102101043	25,25 €	3113101043	13,78 €
M5X0.5	3101101051	26,03 €	SD5.0GSEEXJ	14,17 €	3102101051	26,03 €	3113101051	13,78 €
M6X0.75	3101101056	26,83 €	SD6.0JSEEXJ	16,33 €	3102101056	26,83 €	3113101056	14,85 €
M6X0.5	3101101057	26,83 €	SD6.0GSEEXJ	16,33 €	3102101057	26,83 €	3113101057	14,85 €
M8X1	3101101065	24,54 €	SM8.0MSEEXJ	16,88 €	3102101065	24,54 €	3113101065	16,88 €
M10X1.25	3101101079	28,65 €	SM010NSEEXJ	19,59 €	3102101079	28,65 €	3113101079	19,58 €
M10X1	3101101080	32,66 €	SM010MSEEXJ	21,11 €	3102101080	32,66 €	3113101080	21,10 €
M12X1.5	3101101089	37,34 €	SM012OSEEXJ	24,70 €	3102101089	37,34 €	3113101089	23,30 €
M12X1.25	3101101090	37,34 €	SM012NSEEXJ	24,70 €	3102101090	37,34 €	3113101090	23,30 €
M14X1.5	3101101102	45,08 €	SM014OSEEXJ	31,31 €	3102101102	45,08 €	3113101102	31,30 €
M16X1.5	3101101116	63,09 €	SM016OSEEXJ	41,76 €	3102101116	63,09 €	3113101116	41,75 €



VU FULL RANGE



HV FULL RANGE



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SYACT25HVWU

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